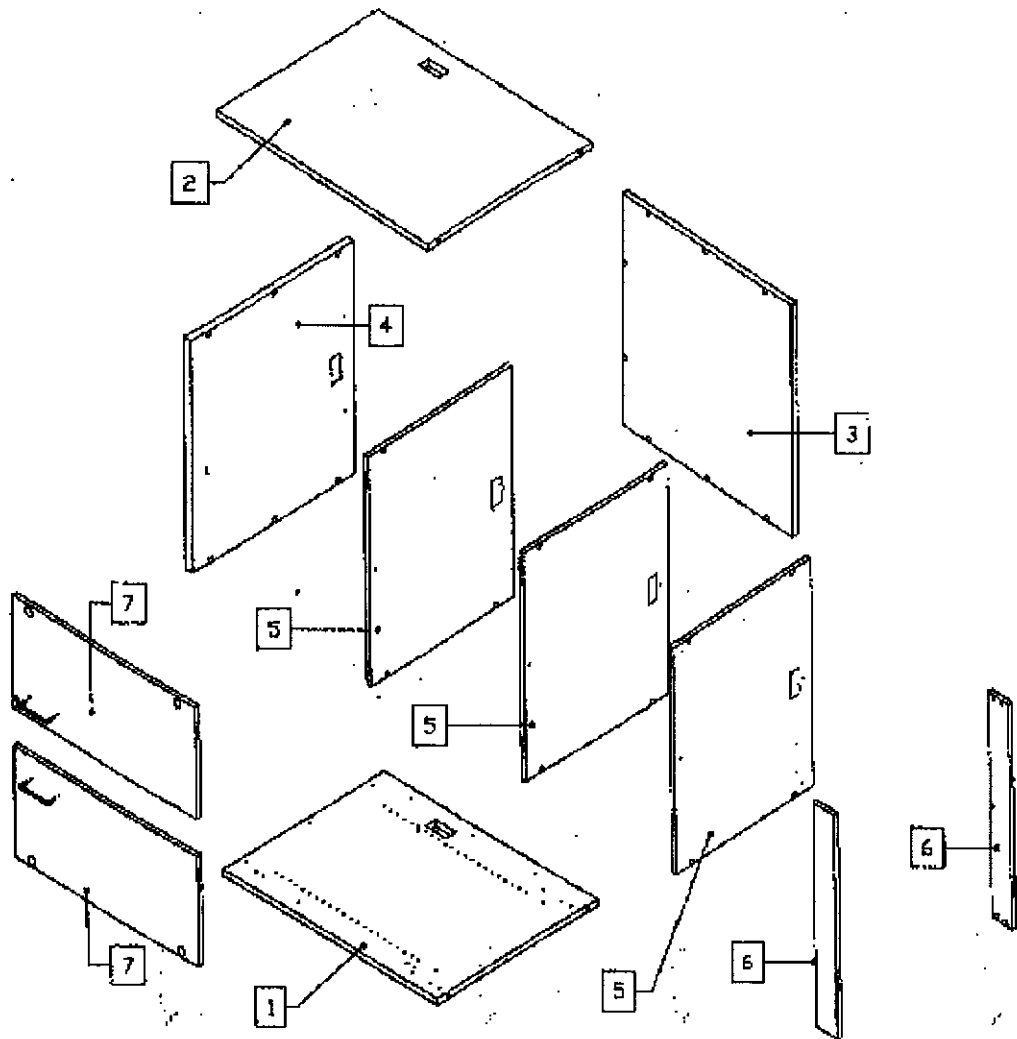

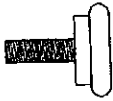


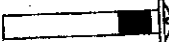

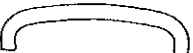
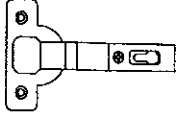
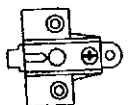
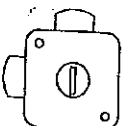


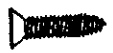


ASSEMBLY INSTRUCTIONS: 32" AND 39" HIGH HINGED DOOR UNIT (32/39 HD)



HARDWARE			
	QUANTITY	PART NUMBER	DESCRIPTION
	4	1010544	#6-1/2" PAN HEAD SCREW
	4	1010562	1/4-20 BASE LEVELER
	36	1010568	RAFIX BOLT

	8	1010589	#8-3/4" FLAT HEAD SCREW
	4	1010591	M4 5 X 35MM SLEEVE NUT
	8	1010592	M4 25MM SCREW
	2	1010593	DRAWER PULL
	4	1010601	35MM INSET HINGES
	4	1010602	35MM HINGE PLATES
	1	1010987	TL LOCK PLUG LP-300
	1	1010988	TL DOOR LOCK BODY CB-250
	1	1010989	TL STRIKE PLATE SP-257
	1	1010990	TL STRIKE PLATE SP-100
	2	1011029	#6-3/4" FLAT HEAD WOOD SCREW

USING THE TWIST LOCK FASTENER

Your unit has been designed to assemble quickly using twist lock fasteners. Secure each fastener as follows:

1. Slide twist lock fastener over twist lock locating screw.
2. Using a Phillips head screw driver, turn the twist lock fastener clockwise approximately one quarter turn to securely engage and lock the device.

NOTE: Your Phillips head screw driver should be approximately at a 25° angle from the surface you are connecting to for ease of assembly.

3. Test to see if the connection is secure by trying to separate the parts.
4. Proceed to next twist lock and repeat.

INSTRUCTIONS

1. Lay end panels on a clean, scratch free surface. Install the 35mm hinge plates.

2. Install rafix bolts in holes except where noted. Also select desired location for shelf and install rafix studs in desired holes.
3. Lay top panel on a clean, scratch free surface and install two rafix studs. Install lock clip using two #6-1/2" pan head screws.
4. Install the two rafix studs in the two holes provided for the bottom. The shelf does not require any rafix studs.
5. Install the left and right doors with the four 35mm inset hinges with the #8-3/4" flat head screws.
6. Install TL door lock body CB-250 into lock hole with #6-3/4" screws.
7. Install drawer pulls using two M4 5 X 35mm sleeve nuts in each pull.
8. Install TL lock plug LP-300 on left door with #6-1/2" head screws.
9. Place left end panel on a clean, scratch free surface.
10. With two people install back by sliding onto rafix bolts and locking into place as described above.
11. Install the bottom using the same methods.
12. Install the two bases.
13. Install the shelf.
14. Install the top.
15. Install the right end panel.
16. Install the 1/4-20 base leveler into bottom of the end panels.
17. Turn desk upright. Install doors.

NOTE: Doors slide into 35mm hinge plate then push down on back to lock into place. Also, doors can be adjusted for alignment with a Phillips head screw driver.

CONNECTING CIRCULATION DESK PIECES

1. Level all pieces to be connected.
2. Using a 13/62" drill bit, drill through the four predrilled holes that were not used for assembly.
3. Install M4 5 X 35mm sleeve nut and M4 25mm screw and tighten.